

PANEL/PANEL LIFT & DROP

Select “Start Pacific Unit”

The screenshot shows the 'Main Form' interface. At the top, there is a navigation bar with tabs: Admin Maintenance, Reports, Project Quotes, Logistics Dashboard, Tempering Dashboard, QGT Search, and Help. Below this, there are several buttons arranged in a grid: Start Pacific Unit, Start Atlantic Unit, Start Caribbean Unit, Start Gulf Bypass, Start Direct Order, Start Atlantic Hybrid, Caribbean Hybrid, Duo & Duet Bypass, Niagara Partition, and Start Euro Glide. To the right of these buttons is a search section with a text input field, 'Reset', 'Refresh', and 'View Submitted' buttons. Below the search section are filters for 'Created by', 'Location', 'Product', and 'Status'. At the bottom, there is a table header with columns: v Serial Number, Qty, Product, Status, Loc, Team, Customer, PO Number, Builder-Subdivision-Lot, Ship Date, TID, and Create.

Go to the Unit option tab at the top of the page.

The screenshot shows the 'Pacific Series - Heavy Glass' form. The 'Unit Options' tab is selected at the top. The form contains several sections: 'Unit Options' with a 'DFI Glass Protection' checkbox, 'Hardware Color' (Silver), 'Glass Color' (Clear), 'Build Options' with 'To Soffit with Hi Cha' and '3/8 Unit', and 'Panel Preferences' with 'Panel Clamps (fab)' and 'Btm'. A red '1 Unit' label is visible on the right.

Additional Options

The screenshot shows the 'Additional Options' section. It includes a 'Quantity' field set to 1. There are several checkboxes: 'Panels Only Configuration' (checked), 'Trapped Panel' (unchecked), 'Curb Threshold' (unchecked), 'Panel Clips w/set screws when No-Fab selected' (unchecked), 'Customer Supplied Hinges/Pivots' (unchecked), and 'Customer Supplied Door Panel' (unchecked). There are also dropdown menus for 'Glazed / KD' (Glass Only), 'Hinge Seal' (No Hinge Seal), 'Door Striker' (No Door Striker), 'Drip Sweep' (Include Sweep), 'Door Dam' (No Door Dam), 'Header Cutting' (Plus 2" Mitered), 'U-Channel Cutting' (Exact Cut), 'Setting Block Option' (1/8" Setting Blocks), and 'GTW Clamp Option' (Standard 2x2). 'Cancel' and 'Save' buttons are at the bottom right.

- Check the “Panel Only Configuration” box
- Click “Save”

Set deductions for lift and drop installation. Go to the Deductions tab at the top of the page.

The screenshot shows the 'Pacific Series - Heavy Glass' form with the 'Deductions' tab selected. The 'Unit Options' section is visible on the left, and the 'Deductions' section is on the right, showing a 'Load' button and a 'Prod' button. The 'Glass' button is also visible at the bottom right.

Glass Deductions

Hinge & Door Deductions

Full or H Back Plate	1/4	Below Hinge Door	3/8
Short Back Plate	3/16	Below Pivot Door	7/16
Offset Back Plate	3/16	Strike Side of Door	3/16
Pivot side	3/16	Above Door to Soffit	1/8

Additional Deduction for

Hinge Seal	0	Drip Sweep	1/16
Strike Seal	0	Door Dam	1/4

Wall Deduction for Panel

Clamps	1/16
Clips	1/8
Hi Channel	5/16
Low Channel	3/16
Nothing	1/16
HD Clamps	1/8

Bottom Deduction for Panel

Clamps	1/16
Clips	1/8
Hi Channel	5/16
Low Channel	3/16
Nothing	1/16

Top Deduction for Panel to Soffit

Clamps	1/16
Clips	1/8
Hi Channel	5/16

Horizontal Door deductions apply to the door glass itself if the door is between two walls or two return panels, otherwise these values are deducted from one or more full height inline panels.

Set deductions for Lift & Drop

Cancel Save

- Click on "Set deductions for Lift & Drop"

Note: The Hi-Channel dimension will change to 1/2."

Set deduction

Top Deduction

Clamps

Clips

Hi Channel

1/2

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Set for Soffit - Lift & Drop

Set For Soffit - Slide In

Set Back to Default

- Select "Set for Soffit - Lift & Drop from the list of options.
- Click "Save"

Glass Deductions

Hinge & Door Deductions

Full or H Back Plate	1/4	Below Hinge Door	3/8
Short Back Plate	3/16	Below Pivot Door	7/16
Offset Back Plate	3/16	Strike Side of Door	3/16
Pivot side	3/16	Above Door to Soffit	1/8

Additional Deduction for

Hinge Seal	0	Drip Sweep	1/16
Strike Seal	0	Door Dam	1/4

Wall Deduction for Panel

Clamps	1/16
Clips	1/8
Hi Channel	5/16
Low Channel	3/16
Nothing	1/16
HD Clamps	1/8

Bottom Deduction for Panel

Clamps	1/16
Clips	1/8
Hi Channel	1/2
Low Channel	3/16
Nothing	1/16

Top Deduction for Panel to Soffit

Clamps	1/16
Clips	1/8
Hi Channel	1/2

Horizontal Door deductions apply to the door glass itself if the door is between two walls or two return panels, otherwise these values are deducted from one or more full height inline panels.

Set deductions for Lift & Drop

Cancel Save

Note: the new dimension for Hi-Channel is now set to 1/2"